



**7/8**

**FORMER FIRE REGULATION  
IN BUILDING IN EUROPE**

**FIRE REGULATION: WORLD  
OVERVIEW**

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*We have devoted lots of energy to set up this document and probably all the updates are not in – hope however it will help you to catch the big picture of the complex fire standards and regulation*

# CONTENTS

1 FRANCE	3
2 Spain	9
3 Belgium	10
4 DEUTCHLAND	10
5 ENGLAND	12
6 Netherlands	13
7 FINLAND	14
8 Norway	15
9 Sweden	16
10 Slovakia	16
11 Japan	17
12 Italy	20
13 USA	20
REFERENCES	23
TABLES LIST	31
FIGURES LIST	32

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# 1 FRANCE

The “reaction to fire” tests classify the material in 5 categories from M0 to M4. The specific standard that is applicable depend of the intended use (see table below). Class M0 is assigned if the requirements for class M1 are met and the heat of combustion (upper calorific potential test by NF P 92-510[95]) does not exceed 2500 kJ/kg (typical M0 material are concrete, blaster, mineral based product). To determine the classifications M1 to M4 and NC, series of test is conducted.

**Table 1: building material fire classification and test methods for all materials excepted lining material [2]**

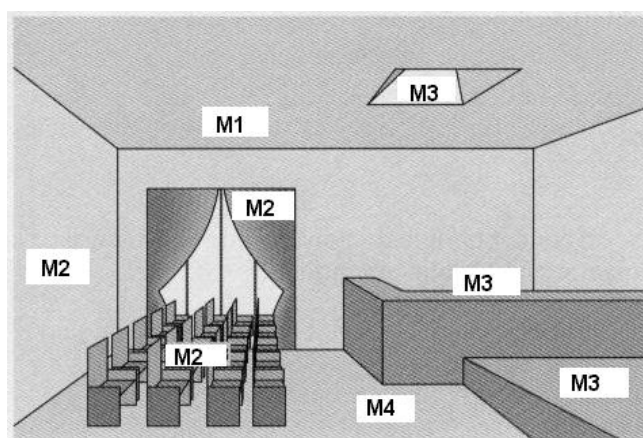
Class	Test
<b>M0</b> Non-flammable (Calorific value < or = to 2508 kJ/kg)	NF P 92 510 [95] Determination of upper calorific potential NF P 92 501 [90] Radiation test used for rigid materials, or for material on rigid substrates (finishes) of all thicknesses, and for flexible materials thicker than 5 mm NF P 92 503 [91] Electrical burner test used for flexible materials 5 mm thick or less
<b>M1</b> Non-flammable (Calorific value > or = to 2508 kJ/kg)	NF P 92 510 [95] Determination of upper calorific potential NF P 92 501 [90] Radiation test used for rigid materials, or for material on rigid substrates (finishes) of all thicknesses, and for flexible materials thicker than 5 mm. NF P 92 503 [91] Electrical burner test used for flexible materials 5 mm thick or less NF P 92 504 [92] Speed of spread of flame test used for the materials which are not intended to be glued on a rigid substrate - complementary test - NF P 92 505 [93] Dripping test with electrical radiator, used for melting material - complementary test-
<b>M2</b> Low flammability	NF P 92 501 [90] Radiation test used for rigid materials, or for material on rigid substrates (finishes) of all thicknesses, and for flexible materials thicker than 5 mm. NF P 92 503 [91] Electrical burner test used for flexible materials 5 mm thick or less NF P 92 504 [92] Speed of spread of flame test used for the materials which are not intended to be glued on a rigid substrate - complementary test- NF P 92 505 [93] Dripping test with electrical radiator, used for melting material - complementary test-
<b>M3</b> Moderately flammable	NF P 92 501 [90] Radiation test used for rigid materials, or for material on rigid substrates (finishes) of all thicknesses, and for flexible materials thicker than 5 mm. NF P 92 503 [91] Electrical burner test used for flexible materials 5 mm thick or less NF P 92 504 [92] Speed of spread of flame test used for the materials which are not intended to be glued on a rigid substrate - complementary test- NF P 92 505 [93] Dripping test with electrical radiator, used for melting material - complementary test-
<b>M4</b> High flammability	NF P 92 501 [90] Radiation test used for rigid materials, or for material on rigid substrates (finishes) of all thicknesses, and for flexible materials thicker than 5 mm. NF P 92 503 [91] Electrical burner test used for flexible materials 5 mm thick or less NF P 92 504 [92] Speed of spread of flame test used for the materials which are not intended to be glued on a rigid substrate - complementary test- NF P 92 505 [93] Dripping test with electrical radiator, used for melting material - complementary test-

**Notes: The NF P 92 504 [92] and 505 [93] tests are used when some unusual phenomenon's (fall of burning droplets for example) are observed.**

**Table 2: building material fire classification and test methods for lining materials [2]**

Class	Test
<b>M0</b> Non-flammable (Calorific value < or = to 2508 kJ/kg)	Same test as building material, Table 1
<b>M1</b> Non-flammable (Calorific value > or = to 2508 kJ/kg)	Same test as building material, Table 1
<b>M2</b> Low flammability	Same test as building material, Table 1
<b>M3</b> Moderately flammable	NF P 92 506 [94] Radiant panel test for flooring
<b>M4</b> High flammability	NF P 92 506 [94] Radiant panel test for flooring

**Figure 1: French requirement in public building: theatre [124]**



The NF P 92-501 test method is one of the main test use for predicting the M rating. The M rating is connected to a q value calculated via a formula (1) integrating the ignition time  $I_t$ , the height of flame spread H (in cm) and the flaming persistence time (T)

$$Q = (100 \times H) / (I_t \times [T]^{0.5}) \quad (1)$$

**Table 3: M values according to the q determination during the NF P 92-501 test**

q	M rating
< 2.5	M1
2.5 < q < 15	M2
15 < q < 50	M3
> 50	M4

The contribution to fire of the material is mainly based on the ignition time  $I_t$ . Indeed, a 50 % variation of  $I_t$  lead to a 100% variation of q.

**Table 4: the influence of parameters**

Parameter	Variation	q variation
H	-50 %	-50 %
$I_t$	-50 %	+ 100 %
T	-50 %	+ 41 %

**Table 5: current requirements [3]**

Building part	Class
Ceiling	M0-M1
Wall cladding	M2
Floors	M3-M4

The NF P 92-504 and 505 test method are complementary tests which have to be done when some unusual phenomenon's (fall of burning droplets for example) are observed. In this case, the results obtains with these two test are exploited to set up the M rating.

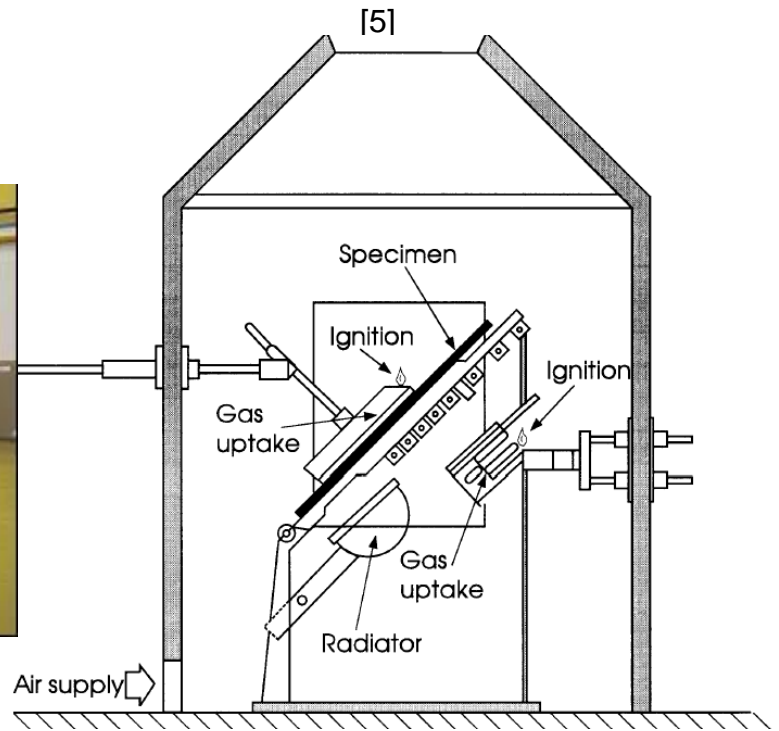
**Table 6: M rating according to the NF P 92-504 and 505 requirements**

Test	Requirements				
NF P 92-505	-	No ignition of cotton	No ignition of cotton	Specimen drips, ignites cotton	Specimen drips, ignites cotton
NF P 92-504	No dripping of melted material	Non flaming droplets	Flaming dripping	Non flaming droplets	Flaming dripping
No flaming persistence	M1	M1	M2	M4	M4
Flaming persistence < = 5 s	M2	M3	M3	M4	M4
Flaming persistence > 5 s + flame spread < 2 mm/s	M3	M3	M4	M4	M4



**Figure 2: the NF P 92-501 Epiradiateur Flammability test**

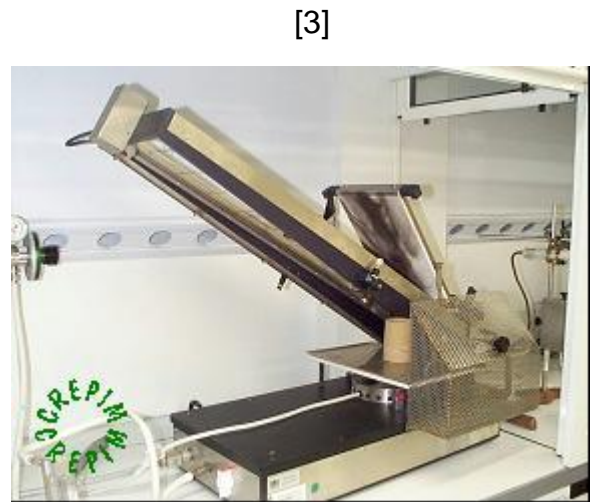
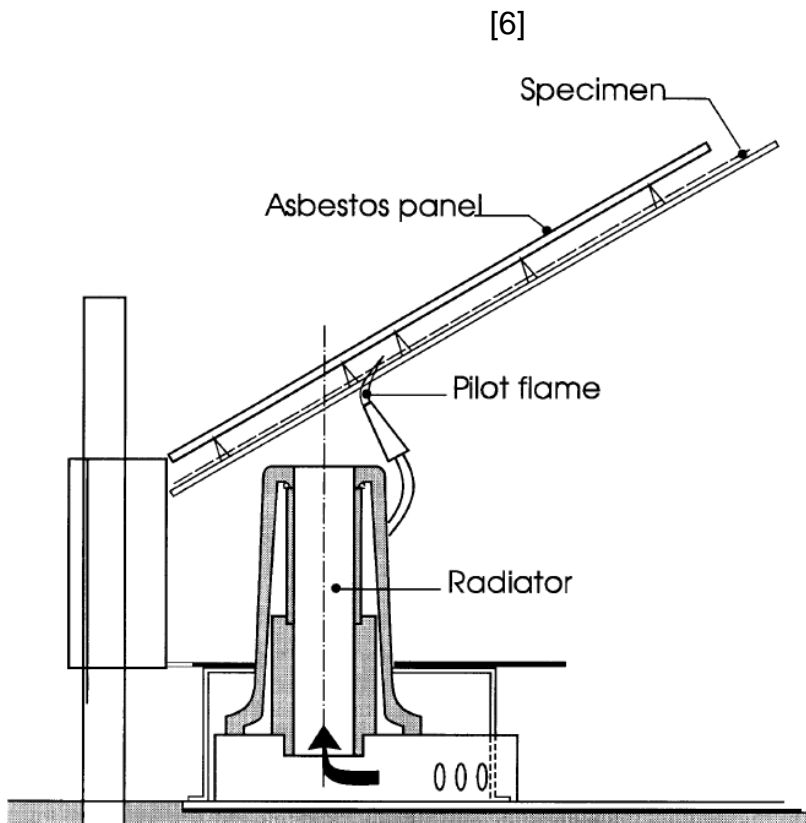
[3]



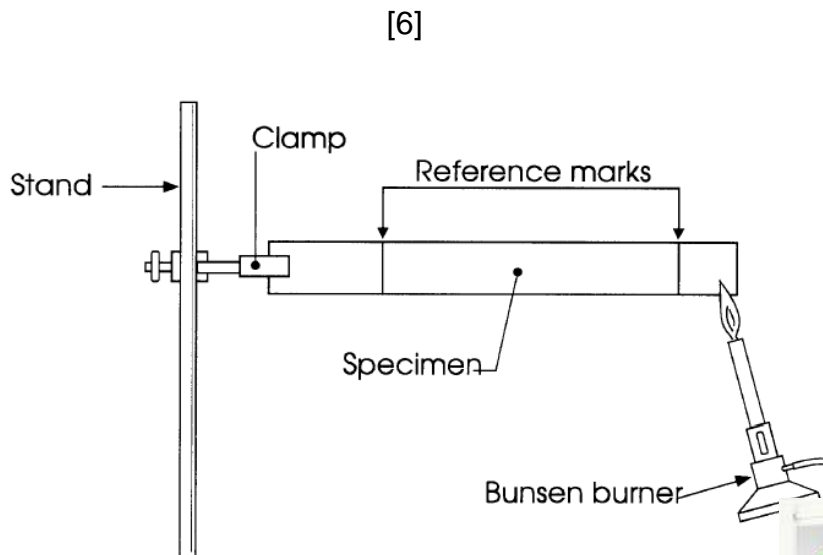
[3]



**Figure 3: the NF P 92-503 Burner Test for Flexible material**

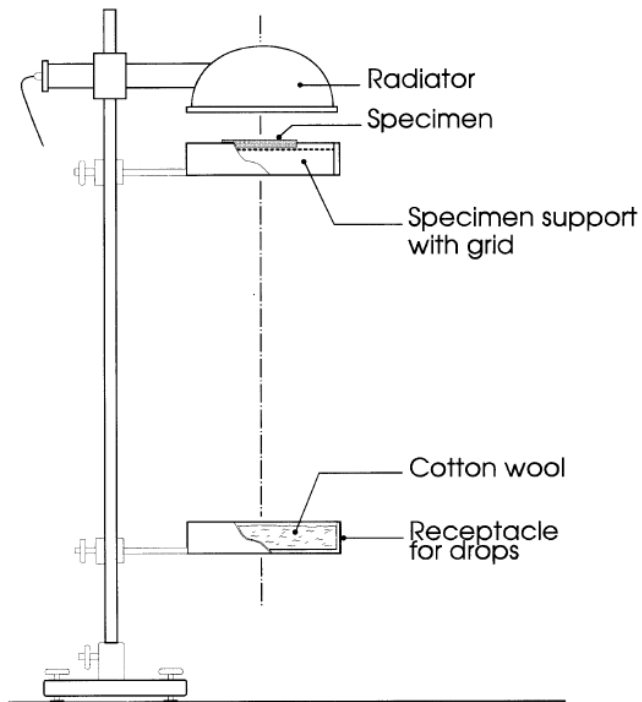


**Figure 4: the NF P 92-504 Bunsen burner Test for Small-ignition Source Flammability**



**Figure 5: The NF P 92-505 Dripping Test**

[6]



[3]





## 2 Spain

The reaction to fire tests -UNE 23.727-90 Reaction to fire test for building materials- classifies the material in 5 categories from M0 to M4 (see table below). Also note that the test methods used are similar to those used in France. Besides, the calculation mode according to the NF P 92-501 test of the M value differs from the French methodology. The test are comparable but results exploitation are quite different.

**Table 7: UNE 23.727-9 building material fire classification and test methods [2]**

Class	Test
M0 Non-flammable (Calorific value < or = to 2508 kJ/kg)	UNE 23.102-90 Reaction to fire test for building materials. Non combustibility test
M1 Non-flammable (Calorific value > or = to 2508 kJ/kg)	<p><b>1. - Main tests (excepted lining material)</b></p> <p>1.1. - UNE 23.721-90 Reaction to fire test on building materials. Radiation test for rigid materials / Materials on rigid substrates of all thickness / flexible materials thicker than 5 mm</p> <p>1.2. - UNE 23.723-90 Reaction to fire test on building materials. Electrical burner test for flexible materials with a thickness <math>\leq</math> 5 mm</p> <p>.</p> <p><b>2. - Complementary tests</b></p> <p>2.1. - UNE 23.724-90 Reaction to fire test on building material. Speed of the spread of flame test for materials which are not intended to be placed on rigid substrate</p> <p>2.2. - UNE 23.725-90 Reaction to fire test on building materials. Dripping test with electrical radiator for melting materials</p> <p><b>2. - Floorings</b></p> <p>UNE 23.726-90 Reaction to fire test on building materials. Radiant panel test.</p>
M2 Low flammability	
M3 Moderately flammable	
M4 High flammability	

The classification methodology into the categories M1 to M4 is based on four calculated indices:

- √ The flammability index  $i$  is corresponding approximately to the inverse of the time of ignition ( $I=(1000/15xt1) + (1000/15xt2)$ )
- √ The flame spread index  $s$  is corresponding to flame lengths summation over the entire test divided by 140,
- √ The maximum flame height  $h$  is corresponding to the maximum flame height divided by 20,
- √ The combustibility index  $c$  is corresponding to the product of burning time and temperature rise and is analogous to a rate of heat release.

The rating has to correspond with the choice n°1 or n°2 detailed in the followed grids.

**Table 8: classification using the UNE 23.721-90 test method [6]**

<b>Choice n°1</b>					
		M1	M2	M3	M4
flammability index	i	0	-	-	-
flame spread index	s	0	< 0.2	< 1	> 1
maximum flame height	h	0	< 1	< 1.5	> 1.5
combustibility index	c	< 1	< 1	< 1	< 1

<b>Choice n°2</b>					
		M1	M2	M3	M4
flammability index	i	0	<1	<2	>2
flame spread index	s	0	< 1	< 5	> 5
maximum flame height	h	0	< 1	< 2.5	> 2.5
combustibility index	c	< 1	< 1	< 2.5	>2.5

### **3 Belgium**

The reaction to fire tests classifies the material in 5 categories from A0 to A4 (see table below). Also note that the test methods used are similar to those used in France.

**Table 9: Belgium classification [5]**

Class	Test method
A0	ISO 1182
A1	NF P 92-501 / NF P 92-504 BS 476-7
A2	NF P 92-501 / NF P 92-504 BS 476-7
A3	NF P 92-501 / NF P 92-504 BS 476-7
A4	Exceed class A3

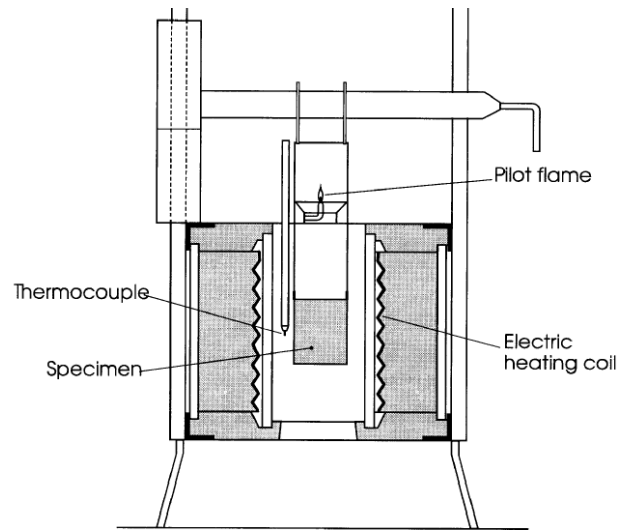
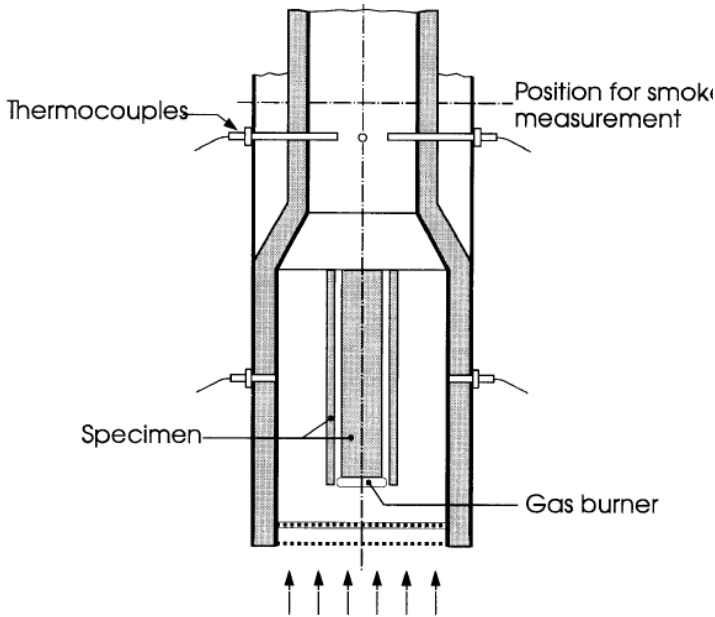
### **4 DEUTCHLAND**

The “reaction to fire” tests classify the material in 5 categories from A1, A2 to B1, B2, B3 according to the DIN 4102 [101]. The specific standard that is applicable depends of the intended use (see table below).

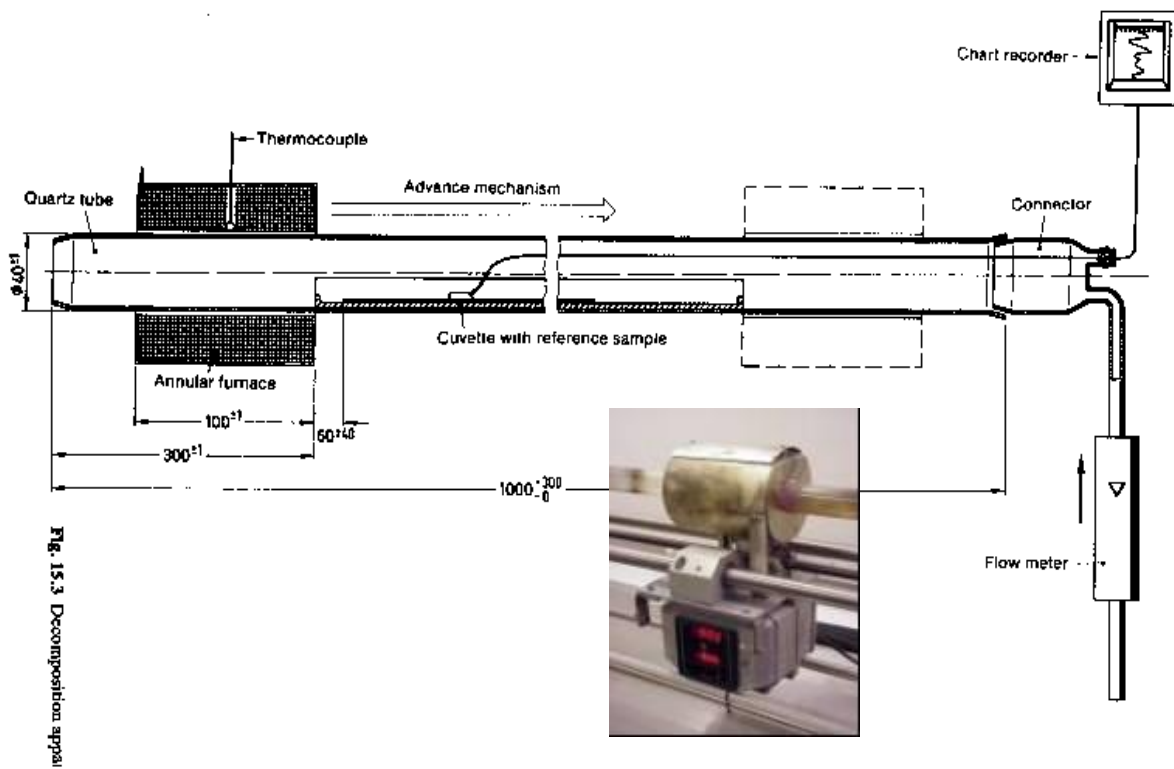
**Table 10: classification according to the DIN 4102 [5]**

Building material class	Designation	Test method
A1 A2	Non combustible	Furnace test 750°C Brandschacht Smoke density DIN E 53436/37 [69] Toxicity to DIN 53436 [69] Calorific potential to DIN 51900 –2 Heat release to DIN 4102 Part 8 [101]
B1	Low flammability	Brandschacht and small burner test Radiant panel test for floor coverings
B2	Moderately flammable	Small burner test
B3	Highly flammable	No test

**Figure 6: The DIN 4102 “Branschacht” test [6] Figure 7: the DIN 4102 Furnace test [6]**



**Figure 8: the DIN 53436 Toxicity Furnace Test [5]  
Species analysed: CO, CO<sub>2</sub>, Halogenated species, HCN, SO<sub>2</sub>**



## **5 ENGLAND**

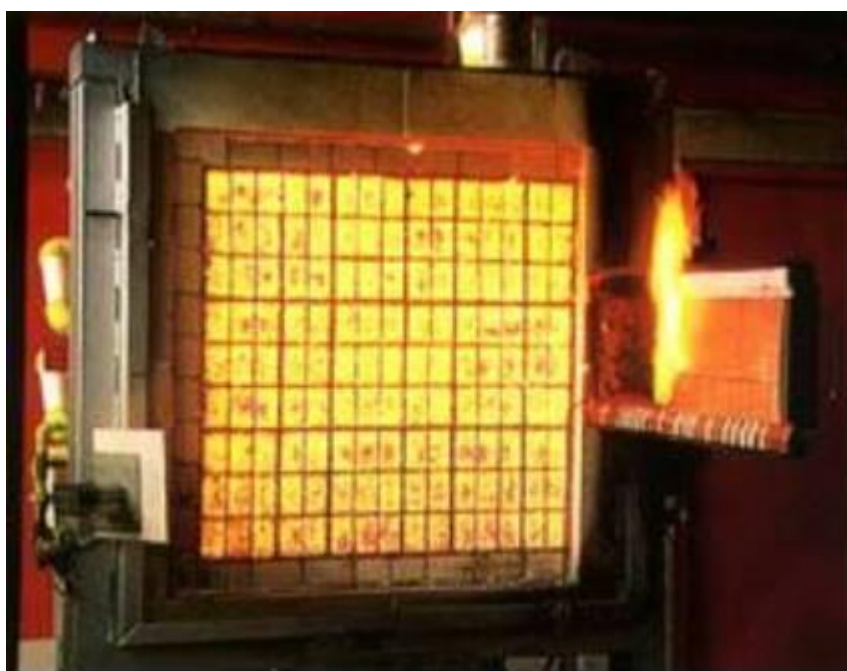
Compliance with the fire behaviour of building materials is related to performance of standard issued by the British Standards Institution tests described in British Standards BS 476: part 3 to 31 [105].

The reaction to fire tests classify the material in 4 categories from class 1 to class 4 connected with the 1.5 min and final flame spread according mainly to the BS 476-7 -surface spread of flame testing method- and to BS 476-6 –fire propagation test- (see table below).

**Table 11: BS 476 Fire classification [105]**

	BS 476-7	BS 476-6	Component
	Maximum final flame spread	Flame spread index FPI	
Class	Limit mm		
1	165	-	-Rooms -Circulation spaces within dwellings
1	165	FPI<12 I.E. class 0 according to BS 476-6	Other circulation spaces, including the common areas of flats and maisonettes
2	455	-	-
3	710	-	-Small rooms of area not more than 4m <sup>2</sup> in a residential building and 30m <sup>2</sup> in a non-residential building.
4	Exceed class 3	-	-

**Figure 9: the BS 476-7 surface spread of flame testing method**



## **6 Netherlands**

All building products have to comply with the criteria of the Dutch Building Decree.

**Table 12: Test methods reaction to fire presentation [2]**

<b>Product</b>	<b>Test method</b>	<b>Class</b>
For building products expected flooring	-NEN 6065 "Contribution to fire propagation", resulting in classes 1 (best) to 5. Classification is the result of two tests: -"Flash-over box test" -"Surface spread of flame test" (similar to English BS 476-7)	From 1 to 5
	-NEN 6066 "Smoke production" (ISO dual chamber box), resulting in a smoke density measured in $m^{-1}$ .	-
	-NEN 6064 non-combustibility (similar to ISO 1182)	-
For floorings:	-NEN 1775 "Contribution to fire propagation". Classification in T1 is the result of two tests: -"Flooring radiant panel test" (similar to ISO 9239-1, also used in the Euroclass system) -"Small flame test" (similar to ISO 11925-2, also used in the Euroclass system)	From T1 to T3
	-NEN 6066 "Smoke production" (ISO dual chamber box), resulting in a smoke density measured in $m^{-1}$ .	-

In the Building Decree, basis requirements are given for all building products, with additional requirements near fireplaces and in chimneys, in escape routes and for facades. The smoke requirements are only valid inside buildings (see table below).

**Table 13: main building requirement [2]**

<b>Example of component</b>	<b>Fire behaviour according to NEN 6065</b>	<b>Fire behaviour according to NEN 1775</b>	<b>Smoke density according to NEN 6066</b>
Area ducts, chimneys	1 Non-flammable	-	-
Main escape ways	1 Non-flammable	-	< 5.4 $m^{-1}$
Facade up to 2.5 m above ground level for buildings with floors levels above 5m	1 Non-flammable	-	-
Main escape ways	2 Weakly flammable	T1	< 2.2 $m^{-1}$
Façade	2 Weakly flammable		
Floors	3 Low flammability	T3	< 10 $m^{-1}$
Floors from main escape routes	-		
All building materials excluding floorings	4 Moderately flammable		< 10 $m^{-1}$
	5 High flammability		

## **7 FINLAND**

The Nordic countries Denmark, Finland, Iceland, Norway and Sweden cooperate within the framework of the Nordic Council in order to include harmonisation of national law while defining a overall classification of material

**Table 14: Nordic council classification [4]**

<b>Component</b>	<b>Fire test method</b>	<b>Description</b>	<b>Classification</b>
Material	NT 001	Non-combustibility test	Non-combustible/ combustible
Wall and ceiling lining	NT 003	Fire protection ability of coverings	K0 / K1 / K2
Interior surface finishes	NT 002	Ignitability test	In 1 / In 2 / In 3
Exterior surface finishes	NT 004	Heat release and smoke generation test	Ut 1 / Ut 2
Roofing	NT 006	Roof fire spread	Ta 1 / Ta 2
Floor coverings	NT 007	Flooring fire spread and smoke generation	G / L

The actual classification used for Finland regulations for the fire behaviour of materials/component is described in the standard National Building Code of Finland, Part E1, Fire Safety of Buildings, 1997. 3 fire classes of building are considered (see tables below):

**Table 15: building class tests for all materials excepted floorings [2]**

<b>Characteristic</b>	<b>Test</b>	<b>Assessment</b>
Non-combustibility	ISO 1182: Fire test for building materials: Reaction to fire, Non-combustibility test	-
Ignitability	SFS 4190:E (NT FIRE 002) Fire tests. Building products: Ignitability ISO 5657 (NT FIRE 033) Fire tests- Reaction to fire. Ignitability of building products.	Class 1: non-igniting surface Class 2: slowly igniting surface Class -: non requirements
Fire spread characteristics	SFS 4192:E (NT FIRE 004) Fire tests. Building products: Heat release and smoke production	Class I: non-fire spreading surface Class II: slowly fire spreading surface Class -: non requirements



**Table 16: Fire class and use of the building [2]**

Object	Fire class of the building		
	High fire level requirement	Medium fire level requirement	Low fire level requirement
Dwellings: Walls and ceilings	<b>2 / -</b> Slowly igniting surface, No demands for fire spread	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>2 / -</b> Slowly igniting surface, No demands for fire spread
Accommodation: Walls and ceilings	<b>2 / -</b> Slowly igniting surface, No demands for fire spread	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>2 / -</b> Slowly igniting surface, No demands for fire spread
External surfaces of External wall	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>2 / -</b> Slowly igniting surface, No demands for fire spread
Surfaces adjacent to Ventilation gaps	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>1 / I</b> Non igniting surface, Non-fire spreading surface	<b>- / -</b> No requirement

In residential or office buildings of class P1 with not more than 4 storeys, residential or office buildings of class P2 with 3-4 storeys and institutional buildings of class P2, materials of class corresponding to slowly igniting surface, no demands for fire spread may be used for the external surfaces of external walls if:

- ✓ The building is provided with an automatic extinguishing system,
- ✓ The spread of fire along the surface of the external wall and the ventilation gaps has been limited by partitioning elements and
- ✓ The hazard of external ignition has been taken into consideration.

## **8 Norway**

The “reaction to fire” tests classify the material in 4 categories from In 1, In2 to Ut 1, Ut2 (see table below).

**Table 17: Norway Fire classification [2]**

Fire class	Fire test	Details	Fire contribution
Calorific potential	ISO 1716 Reaction to fire tests for building products.	Determination of the gross calorific value	-
Ignitability of surface material	ISO 5657 (NT Fire 033) Reaction to fire. Ignitability of building products.	Class In 1, Ut 1 or Class In 2, Ut 2	Slowly igniting material Normal igniting material
Fire spreading characteristics of surface materials	NS-INSTA 412 (NT Fire 004) Heat release and smoke generation.	Class In 1, Ut 1 or Class In 2, Ut 2:	Slow heat releasing material Normal heat releasing material
Smoke production of surface materials	NS-INSTA 412 (NT Fire 004) Heat release and smoke generation.	Class In 1 or Class In 2	slow smoke production Normal smoke production
Fire spread of floor coverings	Fire spread and smoke generation.	Class G	-
Smoke production of floor coverings	Fire spread and smoke generation.	Class G	-

## **9 Sweden**

The Sweden regulation is described in the Swedish building code, BBR 94

**Table 18: Sweden regulation and test method for medium fire safety requirement building up to two storeys [2]**

Component	Test	Requirements
Facades cladding	SP FIRE 105	Requirements according to SP 105 fulfilled
Ceilings	SS 02 48 23 = NT FIRE 004	Class 1 (slight tendency to release heat and generated smoke)
walls within fire cells	SS 02 48 23 = NT FIRE 004	Class 2 (moderate tendency to release heat and generated smoke)
Escape routes	SS 02 48 23 = NT FIRE 004	Class 1 (slight tendency to release heat and generated smoke)

## **10 Slovakia**

Fire regulations in Slovakia are defined by standard STN 730802 (Fire Protection of Buildings - Common Regulations), which is the fundamental standard for fire precautions. The STN 73 823 defines five classes of fire materials from A to C3.

**Table 19: Fire classification [2]**

Fire class	Test method
<b>Flammability class</b> A-non-flammable B-not easily flammable C1-hard flammable C2-medium flammable C3-easy flammable	STN 730861: Non combustibility test  STN 730862: Flammability of building materials
<b>Flame spread</b> Flame spread is the key parameter (mm/min)	STN 730863: Determination of flame propagation along the surface of building materials

## 11 Japan

A new regulation has been set up and uses European test standards

**Table 20: Japan regulation and test method [120]**

Test method	Fire performance		
	Non-combustible materials	Quasi-noncombustible materials	Fire retardant materials
Cone calorimeter test ISO 6550-1 @ 50 KW/m <sup>2</sup>	$q_{tot} \leq 8 \text{ MJ/m}^2$ and $q''_{max} \leq 200 \text{ KW/m}^2$ during 20 min	$q_{tot} \leq 8 \text{ MJ/m}^2$ and $q''_{max} \leq 200 \text{ KW/m}^2$ during 10 min	$q_{tot} \leq 8 \text{ MJ/m}^2$ and $q''_{max} \leq 200 \text{ KW/m}^2$ during 5 min
<b>In addition to the numerical criteria, the specimen shall not develop cracking enabling fire penetration.</b>			
	OR		
Non-combustibility test ISO 1182	$\Delta T_{furnace} \leq 20 \text{ K}^1$ and $\Delta m \leq 30\%$	-	-
Model box test ISO CD17431	-	$Q_{tot} \leq 50 \text{ MJ}$ and $Q_{max} \leq 140 \text{ KW}$ During 10 min	$Q_{tot} \leq 40 \text{ MJ}$ and $Q_{max} \leq 140 \text{ KW}$ During 5 min
<b>The non-combustibility test and the model box test are alternatives for the cone calorimeter test.</b>			
	AND		
Gaz Toxicity test on 8 mices	Movable time > 6.8 min	Movable time > 6.8 min	Movable time > 6.8 min

$q_{tot}$  : total heat evolved

$q''_{max}$  : maximum value rate of heat release

$Q_{tot}$ : total heat evolved

$Q_{max}$ : maximum value rate of heat release

- 1) Defined as the difference between the maximum temperature during 20 min and the final temperature in the end of the test.

**Figure 10: cone calorimeter overview**

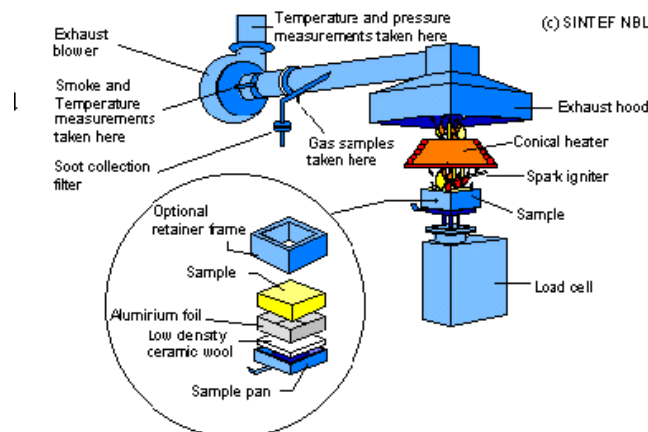
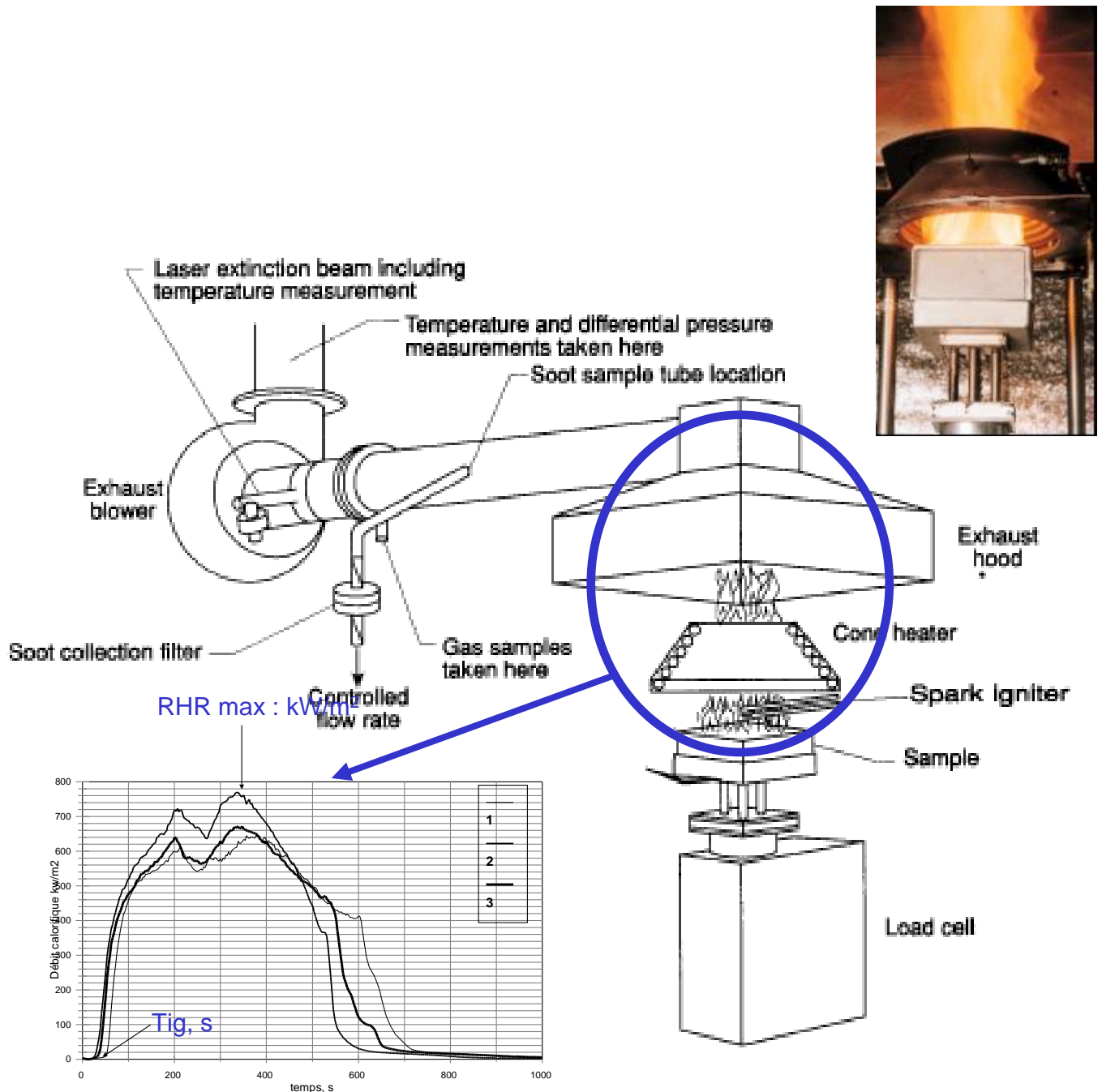


Figure 11: The ISO 5660 cone calorimeter test method [16][18][35]



The principle of the cone calorimeter is based on the relation between the oxygen consumption and the heat release during the combustion. The ratio between the heat release and the weight of oxygen consumed is a constant (Huggett constant) equal to 13100kJ/kg.

On this relation, Babraukas [4] have conceived and build the first prototype of the cone calorimeter at the laboratory of NIST in the 80's. A heat flux is applied on a sample that is placed on a load cell. Gases and smokes are collected in an exhaust pipe where the measures of oxygen consumption, of temperature, of opacity of smoke take place. Samples (100 x 100 mm) are exposed under a heat flux of corresponding to the fire conditions simulated. An electrical spark igniter ignited volatile gases from the heated specimen. The test gives the opportunity to evaluate:

- ✓ RHR: Rate of Heat Release,
- ✓ Weight loss,
- ✓ Emission of CO and CO<sub>2</sub>,
- ✓ VSP: Volume of Smoke Production,
- ✓ Soot mass.

The cone calorimeter test is, for the moment, the most advanced method for assessing materials reaction to fire.

**Figure 12: The ISO 5660 cone calorimeter test method**



## **12 Italy**

The Italian regulation is based mainly on four testing methods:

**Table 21: brief overview of the Italian testing method**

<b>Test method</b>	<b>Description</b>	<b>Assesment</b>
ISO 1182	Non combustibility furnace	Increase of temperature
CSE RF 1/75/A	Small burner test	After flame time Afterglow time Extent of damage Time for drippings to extinguish
CSE RF 2/75/A	Vertical small burner test	After flame time Afterglow time Extent of damage Time for drippings to extinguish
CSE RF 3/77	Spread of flame test	Rate of flame spread Extent of damage Afterglow time Time for drippings to extinguish

These tests are used in combination to measure the contribution to fire of material from class 0 (Non combustible material) to class 5 (high fire contribution material).

## **13 USA**

To appreciate the status of performance fire codes in the USA, one needs to understand a little about the fire and safety regulatory- system. The USA is a union of 50 sovereign states and responsibility for fire state rests at the local level. However, 2 main test assessing the spread of flame can be easily identify:

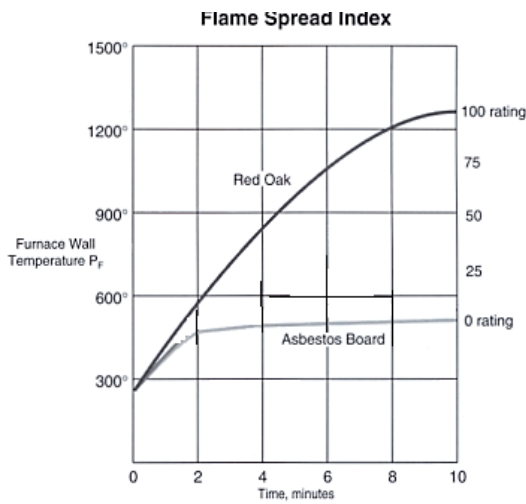
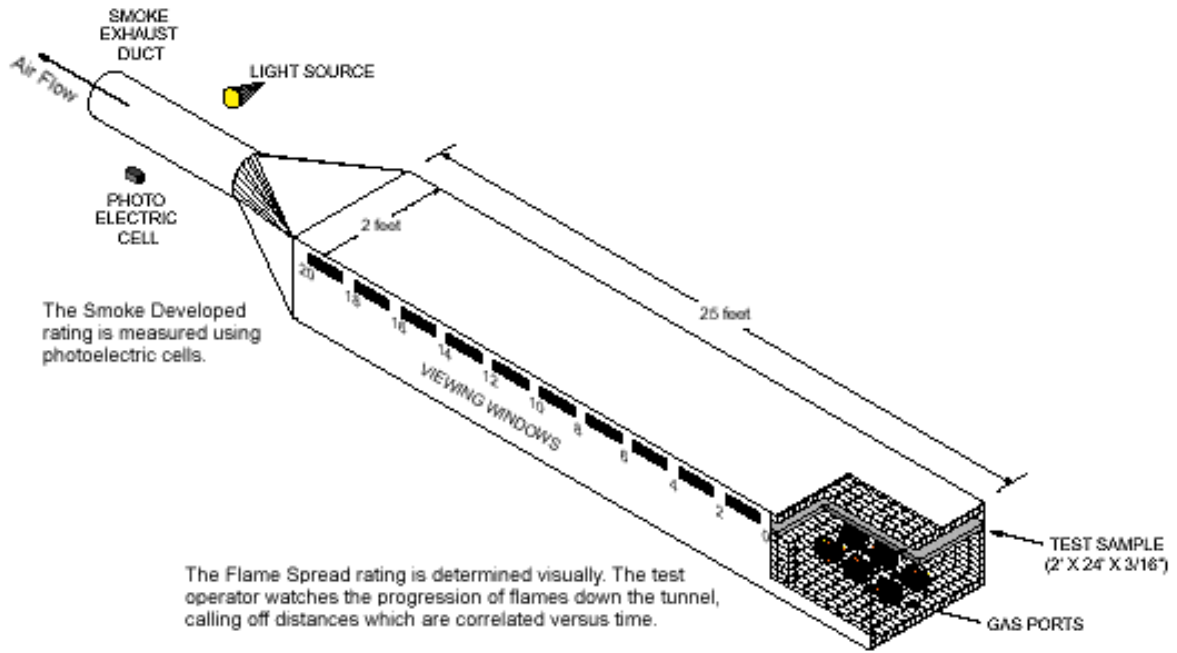
### **- Steiner tunnel test according to the ASTM E 84 [37]**

The tunnel test compares surface burning characteristics of tested materials to those of asbestos cement board and untreated red oak lumber. A rating of 0 is assigned to asbestos cement board and a rating of 100 is assigned to untreated red oak flooring. Flame spread ratings of various species of untreated lumber range from 60 to 230. During this test, smoke emissions are also measured and ratings are assigned on the same scale. These ratings are established during the first 10 minutes. However, unlike for fire retardant coatings, building codes require that the test be extended from 10 minutes to 30 minutes and the flame spread not progress more than 10.5 feet beyond the burners and show no evidence of progressive combustion.

The test is achieving on a 7.6 m x 0.51 m specimen mounted in the ceiling position.



**Figure 13: the tunnel test method**



The determination of spread of flame forms the basis of classifying interiors finishes contained in all the building codes. It differs from code to code but now largely agree (see table below).

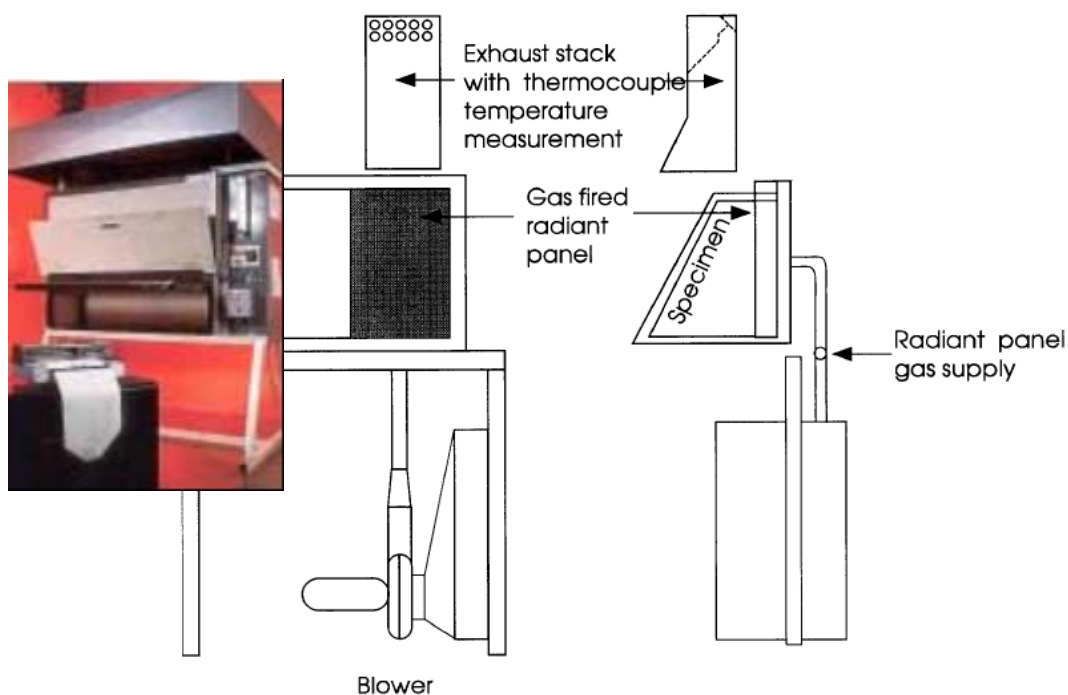
**Table 22: Flame-spread classification**

Class according to Uniform Building Code, section 204	Class according to Life Safety Code, NFPA 101	Flame Spread
I	A	0-25
II	B	26-75
III	C	76-200

**-Radiant panel test according to ASTM E 162**

This test method is measuring surface flammability of materials employing a radiant heat source and an inclined specimen disposed such that ignition is forced near the upper edge. The flame front progresses downward.

**Figure 14: the ASTM E 162 radiant panel test method [32]**



The ASTM E 162 illustrated in Figure 14, was developed by the National Bureau of Standards in 1955. An al-most identical method, ASTM D-3675 [33], is used for cellular materials such as seat cushioning. This method measures flame spread and rate of energy release under a varying radiant flux from about 40 to 3 kW/m<sup>2</sup>.

The key measurement is a flame spread index  $I_s$  which is the product of the flame factor  $F_s$  and the heat Evolution factor  $Q$ :

$$I_s = F_s \times Q \tag{2}$$

The higher the index, the greater the flammability.

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## TABLES LIST

Table 1: building material fire classification and test methods for all materials excepted lining material [2].....	3
Table 2: building material fire classification and test methods for lining materials [2] .....	4
Table 3: M values according to the q determination during the NF P 92-501 test.....	4
Table 4: the influence of parameters.....	4
Table 5: current requirements [3] .....	5
Table 6: M rating according to the NF P 92-504 and 505 requirements.....	5
Table 7: UNE 23.727-9 building material fire classification and test methods [2].....	9
Table 8: classification using the UNE 23.721-90 test method [6] .....	10
Table 9: Belgium classification [5].....	10
Table 10: classification according to the DIN 4102 [5] .....	10
Table 11: BS 476 Fire classification [105].....	12
Table 12: Test methods reaction to fire presentation [2] .....	13
Table 13: main building requirement [2].....	13
Table 14: Nordic council classification [4] .....	14
Table 15: building class tests for all materials excepted floorings [2].....	14
Table 16: Fire class and use of the building [2].....	15
Table 17: Norway Fire classification [2] .....	15
Table 18: Sweden regulation and test method for medium fire safety requirement building up to two storeys [2].....	16
Table 19: Fire classification [2].....	16
Table 20: Japan regulation and test method [120] .....	17
Table 21: brief overview of the Italian testing method .....	20
Table 22: Flame-spread classification.....	22

## FIGURES LIST

Figure 1: French requirement in public building: theatre [124] .....	4
Figure 2: the NF P 92-501 Epiradiateur Flammability test.....	6
Figure 3: the NF P 92-503 Burner Test for Flexible material.....	7
Figure 4: the NF P 92-504 Bunsen burner Test for Small-ignition Source Flammability .....	7
Figure 5: The NF P 92-505 Dripping Test .....	8
Figure 6: The DIN 4102 “Branschacht” test [6] Figure 7: the DIN 4102 Furnace test [6].....	11
Figure 8: the DIN 53436 Toxicity Furnace Test [5].....	11
Figure 9: the BS 476-7 surface spread of flame testing method .....	12
Figure 10: cone calorimeter overview .....	17
Figure 11: The ISO 5660 cone calorimeter test method [16][18][35].....	18
Figure 12: The ISO 5660 cone calorimeter test method.....	19
Figure 13: the tunnel test method .....	21
Figure 14: the ASTM E 162 radiant panel test method [32] .....	22



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